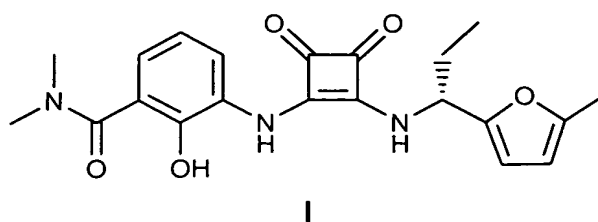
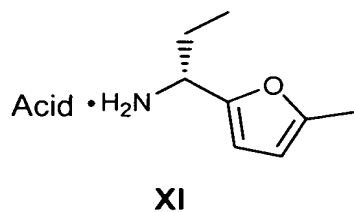
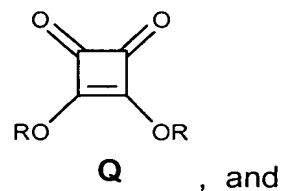
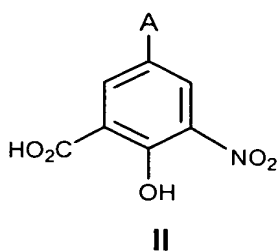


# **Abstract**

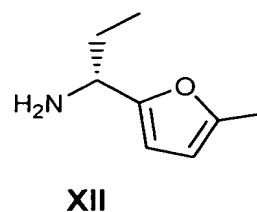
Disclosed is a process for making the compound of formula I:



using the compounds of formulas II, Q, and XI or XII:



or



wherein A is selected from the group consisting of Br, Cl and I (with Br being preferred); and R represents (C<sub>1</sub>-C<sub>10</sub>)alkyl. Also disclosed are intermediate compounds that are made in the disclosed process.

15